

Haiflon® PTFE Compound SGC-20GL5GR

75% VIRGIN PTFE

20%±1% GLASS FIBER

5%±0.5% GRAPHITE POWDER

Haiflon® PTFE Compound SGC-20GL5GR is a glass fiber and graphite powder filled PTFE compound consisting of 75% virgin PTFE, 20%±1% glass fiber, and 5%±0.5% graphite powder. It offers significantly improved wear resistance, good self lubrication, and low friction properties compared with unfilled PTFE, while maintaining excellent chemical resistance and wide service temperature range. This material is suitable for bearings, bushings, seal rings, gaskets, and sliding components where high durability and low friction are required.

Composition By Weight % & Filler Description

Property	Test Method	Unit	Value
Specific Gravity	ASTM D-4894	g/cm ³	2.25±0.05
Tensile strength*	ASTM D-4894	MPa	Min 14
Elongation at break*	ASTM D-4894	%	Min 160
Bulk Density	ASTM D-4894	g/L	780±50
Hardness	Shore D	—	59–65
Diametric Shrinkage	Internal	%	2.0±0.5
Flow	Internal	Sec/120g	≤5
Average Particle Size	ASTM D-4894	µm	550±100

*Cross direction

Recommended Processing Conditions

Recommended Moulding Pressure: 400-500kg/cm²

Max Sintering Temperature: 370-375°C

Safety toxicology

This product is a fluoroplastic material, so normal precautions observed with fluoroplastics should be followed.

Packing,Storage &Transportation

- Packed with sealed PVC bag,load in waterproof paper barrel.The net weight is 25±0.1kg per barrel.
- Not classified as hazardous for transport.Avoid shaking and heating during transportation.
- It should be stocked in clean,cool and dry warehouse,prevent from agglomeration and contamination.