

Haiflon® PTFE Compound SGC-20PI

80% VIRGIN PTFE

20%±1% POLYIMIDE

Haiflon® PTFE Compound SGC-20PI is a polyimide filled PTFE compound consisting of 80% virgin PTFE and 20%±1% polyimide. It offers extremely low friction, excellent wear resistance, and minimal abrasiveness to mating surfaces, particularly in dry running conditions, while maintaining excellent chemical resistance and wide service temperature range. This material is suitable for bearings, seal rings, and sliding components where low friction and superior wear resistance are required.

Composition By Weight % & Filler Description

Property	Test Method	Unit	Value
Specific Gravity	ASTM D-4894	g/cm ³	1.90±0.03
Tensile strength*	ASTM D-4894	MPa	Min 15
Elongation at break*	ASTM D-4894	%	Min 220
Bulk Density	ASTM D-4894	g/L	/
Hardness	Shore D	—	55–60
Diametric Shrinkage	Internal	%	2.0±0.5
Flow	Internal	Sec/120g	/
Average Particle Size	ASTM D-4894	µm	/

*Cross direction

Recommended Processing Conditions

Recommended Moulding Pressure: 350-400kg/cm²

Max Sintering Temperature: 370-375°C

Safety toxicology

This product is a fluoroplastic material, so normal precautions observed with fluoroplastics should be followed.

Packing,Storage &Transportation

- Packed with sealed PVC bag,load in waterproof paper barrel.The net weight is 25±0.1kg per barrel.
- Not classified as hazardous for transport.Avoid shaking and heating during transportation.
- It should be stocked in clean,cool and dry warehouse,prevent from agglomeration and contamination.