

Haiflon® PTFE Compound SGC-25CAR

75% VIRGIN PTFE

25%±1% CARBON COKE

Haiflon® PTFE Compound SGC-25CAR is a carbon coke filled PTFE compound consisting of 75% virgin PTFE and 25%±1% carbon coke. It offers improved thermal conductivity, good wear resistance under high load, and low friction properties compared with unfilled PTFE, while maintaining excellent chemical resistance and wide service temperature range. This material is suitable for bearings, bushings, seal rings, and valve parts where high durability under load is required.

Composition By Weight % & Filler Description

Property	Test Method	Unit	Value
Specific Gravity	ASTM D-4894	g/cm ³	2.09±0.03
Tensile strength*	ASTM D-4894	MPa	Min 12
Elongation at break*	ASTM D-4894	%	Min 40
Bulk Density	ASTM D-4894	g/L	700±50
Hardness	Shore D	—	63–68
Diametric Shrinkage	Internal	%	1.5±0.5
Flow	Internal	Sec/120g	≤5
Average Particle Size	ASTM D-4894	μm	550±100

*Cross direction

Recommended Processing Conditions

Recommended Moulding Pressure: 400-500kg/cm²

Max Sintering Temperature: 370-375°C

Safety toxicology

This product is a fluoroplastic material, so normal precautions observed with fluoroplastics should be followed.

Packing,Storage &Transportation

- Packed with sealed PVC bag,load in waterproof paper barrel.The net weight is 25±0.1kg per barrel.
- Not classified as hazardous for transport.Avoid shaking and heating during transportation.
- It should be stocked in clean,cool and dry warehouse,prevent from agglomeration and contamination.